

ABSTRACT

The invention relates to a process and a device for thermal measuring the flow rate ( $v$ ) of a fluid (3). In conventional thermal sensors the heating power  $P$  is supplied in the form of rectangular pulses. According to the invention, the sensor means (1b) are supplied by a heating control (2b) with non-constant heating pulses having a sublinear build-up dynamics  $P(t)$ . Thereby, a nonlinear behaviour of the threshold value time ( $t_s$ ), until a threshold value temperature ( $T_m$ ) is reached, as a function of the flow rate ( $v$ ) can at least partially be compensated. Embodiments concern inter alia a build-up dynamics  $P(t)$  proportional to  $t^m$  and/or to a time-independent amplitude factor  $(1+R_s/R_I)^{-1}$ , wherein  $m$  is a Reynolds-number-dependent exponent and  $R_s$ ,  $R_I$  are thermal transfer resistances. The advantages are an improved precision, a shorter measuring time and an enlarged measuring range for the flow rate  $v$ .

(Figure 1 and Figure 3a)